February 10, 2012

Office of Enforcement and Compliance Assurance
Office of Federal Activities, International Compliance Assurance Division
(2254A)
US Environmental Protection Agency
Ariel Rios Building, Room 6144
1200 Pennsylvania Avenue, NW
Washington, DC 20004

Æ

RE: AK Steel Corporation, Middletown Works

EPA ID No. OHD004234480 Export Annual Report – 2011

Dear Sir or Madam:

Attached is the 2011 annual report as required by 40 CFR 262.56 for the above referenced facility.

If you have any questions please call (513) 425-3531.

Sincerely,

Katie Kistler

Environmental Engineer

Cc:

B. Bishop

P. Gallo

D. Miracle

P. Page

B. Williamson

File



From: (513) 425-5115 Tim Wells AK Steel

9227 Centre Pointe Drive West Chester, OH 45069 Origin ID: CVGA



J12101112190225

SHIP TO: (513) 425-3531

BILL SENDER

US Environmental Agency
Office of Enforcement&Compliance
1200 PENNSYLVANIA AVE NW
ARIEL RIOS BLDG, ROOM 6144
WASHINGTON, DC 20004

Ship Date: 15FEB12 ActWgt: 1.0 LB CAD: 8922597/INET3250

Delivery Address Bar Code



Ref# Invoice# PO# Dept#

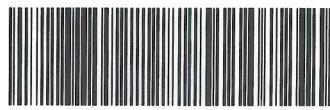
THU - 16 FEB A1 PRIORITY OVERNIGHT

TRK# 0201

7932 3262 0830

XC RDVA

20004 DC-US DCA



512G1/9F59/A278

After printing this label:

1. Use the 'Print' button on this page to print your label to your laser or inkjet printer.

2. Fold the printed page along the horizontal line.

3. Place label in shipping pouch and affix it to your shipment so that the barcode portion of the label can be read and scanned.

Warning: Use only the printed original label for shipping. Using a photocopy of this label for shipping purposes is fraudulent and could result in additional billing charges, along with the cancellation of your FedEx account number.

Use of this system constitutes your agreement to the service conditions in the current FedEx Service Guide, available on fedex.com.FedEx will not be responsible for any claim in excess of \$100 per package, whether the result of loss, damage, delay, non-delivery,misdelivery,or misinformation, unless you declare a higher value, pay an additional charge, document your actual loss and file a timely claim.Limitations found in the current FedEx Service Guide apply. Your right to recover from FedEx for any loss, including intrinsic value of the package, loss of sales, income interest, profit, attorney's fees, costs, and other forms of damage whether direct, incidental,consequential, or special is limited to the greater of \$100 or the authorized declared value. Recovery cannot exceed actual documented loss.Maximum for items of extraordinary value is \$500, e.g. jewelry, precious metals, negotiable instruments and other items listed in our ServiceGuide. Written claims must be filed within strict time limits, see current FedEx Service Guide.

2

AK Steel Corporation Annual Report 2011 40 CFR 262.56

262.56 (a) (1)

OHD004234480 AK Steel Corporation, Middletown Works 1801 Crawford Street Middletown, Ohio 45043

262.56 (a) (2)

Calendar year 2011

262.56 (a) (3)

Clean Harbors (formerly Safety Kleen Ltd.) RR# 1, 4090 Telfer Side Road Corunna, ON Canada NON 1 GO

262.56 (a) (4)

Coke Plant waste tar, tar contaminated media and pipeline residue. D018, D038
Hazardous Waste Solid, N.O.S.
(Benzene, Pyridine), 9, NA3077
Tonawanda – NYD097644801
43 tons, 7 shipments

262.56 (a) (5)

Volume decreased from 2010 levels.

AK Steel Corporation Annual Report 2005 40 CFR 262.56 Page 2

262.56 (a) (6)

I certify under the penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

B. Bishop

General Manager- Operations

AK Steel Corporation Middletown Works